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RBW6210G02631-8G-8

Job Sheet 186345



Part No: RBW6210G02631-8G-8

Job Qty: ~~10 ea~~ **DAS**

Part Name: Spring Plate

6 ea 21



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/14/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	10 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Waterjet2		DA 12/11/28
110	Waterjet - Flow - B4B	10 pcs	11/30/18	11/30/18	0.00	1.00	Waterjet 2 OMAX		DA 12/11/28
120	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-2		DA 12/11/28
130	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC8-6		38
140	Brake NC	10 pcs	11/30/18	11/30/18	0.00	1.00	Brake NC 1		DAS 40
150	QC	10 pcs	11/30/18	11/30/18	0.00	0.00	QC5		9
160	Packaging	10 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3		9-89AS 9-89
170	QC21-SA	10 Ea	11/30/18	11/30/18	0.00	0.00	QC21		28

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: **B** Prog Rev: **B** 2-Deburr if necessary

140 - Form as per DWG.

DAS 9-89

21

9-89

MAR 04 2019

19/02/28
19/03/01

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M301S20GA	M301S20GA	.5000 sf (.05 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M301S20GA	1	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



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Container No: S132526



Part: RBW6210G02631-8G-8

Job No: 186345

Serial No/Batch: S132526

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/28/18

NOV 28 2018

340
82
CS-8

